

# Growing and Designing 2D Transition Metal Dichalcogenide (2D-TMDC) Materials for PARADIM Users

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REU Program: 2018 Platform for the Accelerated Realization, Analysis, and Discovery of Interface Materials Research Experience for Undergraduates (PARADIM REU) Program

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Primary Source of PARADIM REU Funding: Support for PARADIM is provided under NSF Grant # DMR-1539918 as part of the Materials Innovation Platform Program

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## Abstract:

Two-dimensional transition metal dichalcogenides (2D-TMDs) were grown using the metal-organic chemical vapor deposition (MOCVD) method. MoS<sub>2</sub> and WS<sub>2</sub> monolayers were grown with 100-200 nm and 2-4 μm grains respectively, and near-full coverage over a three-inch wafer. MoS<sub>2</sub>, MoSe<sub>2</sub>, WS<sub>2</sub>, and WSe<sub>2</sub> were simulated using density functional theory (DFT) in bulk, bilayer and monolayer structures. Raman active modes were identified and compared with literature and experiment with differences under 10 cm<sup>-1</sup>. Electronic band structures were calculated for MoS<sub>2</sub>, MoSe<sub>2</sub>, WS<sub>2</sub>, and WSe<sub>2</sub> monolayers with band gaps of 1.8, 1.6, 1.8, 1.6 eV with indirect to direct band gap transitions observed between bulk and monolayers for all materials except WSe<sub>2</sub>.

## Research Summary:

2D-TMDs have unique properties that have applications in piezoelectronics, photovoltaics, valleytronics, modern electronics, and optoelectronics [1]. Study into these materials can further advance several devices such as solar cells and field effect transistors. The layers in bulk are held together by van der Waals forces and can be separated using the exfoliation method producing micron-scale samples [2]. MOCVD was used to grow 2D-TMDs such as MoS<sub>2</sub> and WS<sub>2</sub> on three-inch silicon wafers. The scalable growth of 2D-TMDs can produce samples to be studied by PARADIM users and advance the development of new devices.

MoS<sub>2</sub> and WS<sub>2</sub> were grown using MOCVD on a silicon substrate with a 250 nm coating of SiO<sub>2</sub>. The starting parameters were provided by Dr. Jiwoong Park [1] and varied until near-uniform coverage and large grains were obtained. Figure 1 shows the parameters which yielded 100-200 nm grains for MoS<sub>2</sub>, 2-4 μm grains for WS<sub>2</sub>, and near-uniform coverage for both samples. SEM

	Ar Flow (sccm)	H <sub>2</sub> Flow (sccm)	Metal Source (sccm)	Chalcogen Source (sccm)	Temp Zone 1/2/3 (°C)	Time (hrs)
MoS <sub>2</sub>	1000	1	5	0.4	650/650/550	3.5
WS <sub>2</sub>	1000	1	8	0.3	650/650/550	6
Lattice Constants (Å)	a Ref[7]	a (calculated)	c Ref[7]	c (calculated)		
MoS <sub>2</sub> (Ref[7],24000)	3.150	3.139	12.300	12.542		
MoSe <sub>2</sub> (Ref[7],16948)	3.290	3.269	12.930	13.115		
WS <sub>2</sub> (Ref[7],651387)	3.1530	3.146	12.323	12.656		
WSe <sub>2</sub> (Ref[7],652170)	3.282	3.273	12.960	13.222		

Figure 1: MOCVD growth parameters and lattice constants of bulk TMDs comparing DFT calculations with literature.

was used, on the Tescan Mira3 FESEM in the Cornell Center for Materials Research (CCMR), to determine degree of coverage and grain size, shown in Figure 2 for  $WS_2$ .

Raman spectroscopy was used to check chemical purity of the samples. Figure 3 shows a spectrum of  $WS_2$ , obtained using the Renishaw InVia Confocal Raman microscope in the CCMR, which agrees with literature [1] and DFT calculations within  $10\text{ cm}^{-1}$  with peaks at  $353$  and  $417\text{ cm}^{-1}$ .

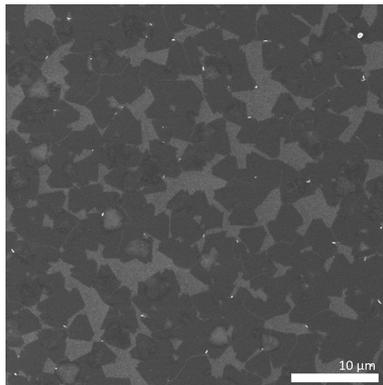


Figure 2: Secondary electron SEM of  $WS_2$  showing near-full coverage of a silicon wafer with 2-4  $\mu\text{m}$  grains.

Properties of  $MoS_2$ ,  $MoSe_2$ ,  $WS_2$ , and  $WSe_2$  were simulated using DFT within the framework of the VASP package [3,4], which uses a plane-wave basis set to describe the valence-electron wave function and charge density [5] and Perdew-Burke-Ernzerhof revised for solids (PBEsol) was used for the exchange-correlation functional and the projector augmented wave pseudopotentials [6].

Initial structures for bulk materials were found on the Inorganic Crystal Structure Database (ICSD) [7]. The electronic energy was converged with a tolerance of  $10^{-6}\text{ eV}$ , the forces on the atoms were calculated, the atomic positions adjusted, and this two-step cycle repeated until the forces converged with a tolerance of  $10^{-4}\text{ eV}/\text{\AA}$ . The lattice constants of the bulk structures are summarized in Figure 1. Monolayers and bilayers were constructed by increasing the out-of-plane lattice constant from bulk to approximately  $25\text{ \AA}$ , keeping  $n$  layers in a unit cell,  $n = 1$  for monolayers and  $n = 2$  for bilayers.

The lattice parameters were held constant and the atomic positions were relaxed with an electronic momentum mesh of  $8 \times 8 \times 2$  for sulfides and  $12 \times 12 \times 2$  for selenides. Differences in bond lengths and angles were analyzed between bulk, bilayer, and monolayer which were less than  $1\text{ m\AA}$  and  $1^\circ$ .

Vibrational modes were calculated using relaxed structures and a  $4 \times 4 \times 2$  electronic momentum mesh. Figure 3 shows the Raman active vibrational modes plotted on top of the experimentally obtained Raman

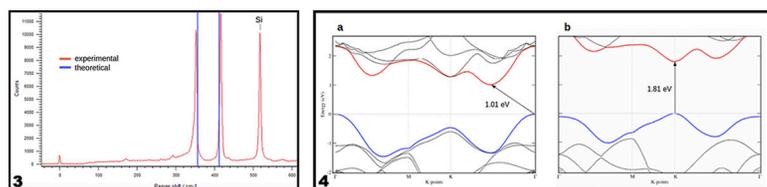


Figure 3, left: Raman spectra of  $WS_2$  and Raman active vibrational modes calculated using DFT. Figure 4, right: Electronic band structure diagram of  $WS_2$  in bulk, 4a, and a monolayer, 4b.

spectrum of  $WS_2$ . The calculated modes are found at  $354$  and  $416\text{ cm}^{-1}$ , which agree with literature and experiment within  $10\text{ cm}^{-1}$  [1].

The electronic band structure was obtained by calculating the energy at each point in a  $4 \times 4 \times 2$  electronic momentum mesh and mapping out a path between symmetry points [8]. The band gaps of  $MoS_2$ ,  $MoSe_2$ , and  $WSe_2$  monolayers were  $1.8$ ,  $1.6$ , and  $1.6\text{ eV}$ , which agree with experimental values within  $0.1\text{ eV}$ . The calculation for a  $WS_2$  monolayer is underestimated by approximately  $0.3\text{ eV}$  with a band gap of  $1.8\text{ eV}$  [2]. In  $MoS_2$ ,  $MoSe_2$ , and  $WS_2$  an indirect to direct band gap transition is observed between bulk and monolayer, but for  $WSe_2$ , the band gap remains indirect.

In summary,  $MoS_2$  and  $WS_2$  were grown with the MOCVD method and characterized by Raman spectroscopy and SEM. DFT was used to calculate lattice constants, vibrational modes, and electronic band structure. In the future,  $MoS_2$  and  $WS_2$  MOCVD parameters need to be adjusted to increase grain size and reduce bilayer growth, additionally,  $MoSe_2$  and  $WSe_2$  will be grown. More rigorous calculations could be performed by including spin-orbit coupling to get more accurate electronic band structures and phonon modes, potentially giving insight into the unexpected indirect band gap in  $WSe_2$  monolayers.

### Acknowledgements:

Support for PARADIM is provided under the NSF grant DMR-1539918 as part of the Materials Innovation Platform Program. Facilities for MOCVD were supplied by the Platform for the Accelerated Realization of, Analysis & Discovery of Interface Materials (PARADIM). SEM and Raman microscopes supplied by the CCMR. Calculations using DFT were performed on the TARDIS computing cluster provided by the Cornell University Center for Advanced Computing (CAC), with access given by Dr. Craig Fennie.

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