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Cornell NanoScale Facility

2021-2022

Research

Accomplishments

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The 2021-2022 CNF Research Accomplishments are also available on the web in full color:
http://cnf.cornell.edu/publications/research_accomplishments

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Directors' Welcome

The Cornell NanoScale Science & Technology Facility presents the 2021-2022 CNF Research Accomplishments!

*“First steps are always the hardest but until they are taken
the notion of progress remains only a notion and not an achievement.”*

– Aberjhani

Gratitude and Continued Thanks

This year marks the 45th Anniversary of the Cornell Nanoscale Facility. Since 1977 CNF has been proudly recognized as a national and international facility dedicated to serving the needs of its diverse community of users and research groups. The extensive resources offered at the CNF, including an expansive collection of equipment capabilities and a staff dedicated to excellence have allowed the CNF to command a strong, influential presence in emerging, state-of-the-art nanotechnology research that is second to none. We remain thankful to the users for their contributions to this publication and for the trust they have placed in the CNF to help them successfully achieve results. We would also like to acknowledge all the companies, groups and people who have supported and contributed to the success of the CNF over the last 45 years, we could not have done it without you! Forty-five years is quite the milestone and we look forward to continuing to evolve and grow with the continued dedication and support of our diverse research community. You are all appreciated.

Progress and Commitment Through the Years

The CNF has grown tremendously since 1977 when Cornell won a national competition to become the first NSF funded, “microfabrication” user facility. Originally referred to as the National Research and Resource Facility for Submicron Structures (NRRFSS), the CNF evolved through six rounds of

NSF facility funding. This transformation timeline includes the National Nanofab Facility (NNF) in 1987, The Cornell Nanofab Facility (CNF) in 1993, the Cornell Node of the National Nanotechnology Users Network (NNUN) in 1994, the National Nanotechnology Infrastructure Network (NNIN) in 2004, to its present membership in the National Nanotechnology Coordinated Infrastructure (NNCI) since September 2015. One thing that has remained constant during the CNF’s history is its proven commitment to the advancement of science and technology through continued support of academic, industrial, and government research communities. CNF prides itself on its seasoned staff who work diligently to serve and address the needs of the user community. Their extensive expertise enables high equipment uptime, thorough training, and provision of valuable technical advice that is paramount to successful user outcomes.

What We Have Been Up To and Future Plans

The CNF is excited to continue its membership in the National Nanotechnology Coordinated Infrastructure (NNCI) with support provided by the National Science Foundation (NSF) and the NYSTAR/ESD Matching Grant Program from New York State. This support is critical to CNF and its position in the vanguard of the nanofabrication industry. Cornell is one of 16 sites working collaboratively as a national user consortium committed to providing cutting edge fabrication and characterization tools to users from industry

and academia. Earlier this year the CNF submitted “The Year 7 Annual Report” and participated in a successful, virtual, reverse site visit as part of the cooperative agreement with the NNCI.

In May the CNF hosted the first New York State Nanotechnology Network (NNN) symposium and workshop to identify initiatives aimed at bridging the workforce gap. The CNF is pleased to have assumed a leadership role in the establishment of the NNN. The overall mission of the NNN is to help build regional relationships, solve common problems, and grow awareness of the state’s nanotechnology capabilities while providing more synergistic opportunities for workforce development within the state. The 2023 meeting will be hosted by SUNY Albany.

August presented the CNF with the opportunity to host the 2022 NNCI Nanoscale Internet-of-Things (Nano-IoT) Research Community Workshop. The meeting was hybrid allowing attendees to participate in-person or virtually via Zoom. The workshop assisted the NNCI network in planning the future of nanotechnology as well as the identification and exploration of goals for the Nano-IoT.

Considering CNF is midway through the second half of its grant period, it is crucial to begin planning the strategic focus of activities and equipment acquisitions for the next 5 -10 year period. Following the 2022 Annual Meeting key experts in nanotechnology will gather for an exclusive strategic planning workshop that will define the CNF’s future strategic direction.

As we enter the final months of the year the CNF is thrilled to be hosting the 2022 National Nanotechnology Coordinated Infrastructure (NNCI) Annual Conference on October 19 -21st at Cornell University. In this closed meeting, we look forward to engaging in discussions, updates, and idea exchanges with the leadership of the other NNCI sites. It is sure to be a valuable, energizing in-person exchange!

*Comments, feedback, and suggestions about CNF are always welcome.
Feel free to use our online User Comment Form at
https://www.cnfusers.cornell.edu/user_feedback*

Warm Welcomes and Recent Additions

We are thrilled to extend a warm welcome to two, new Advanced Lithography Research Associates; Dr. Roberto Panepucci who began in June, and Dr. Giovanni Sartorello joined us in September. Their knowledge and expertise will further enhance the CNF and we look forward to their contributions.

Dr. Roberto Panepucci received his Master’s (1990) and Bachelor’s (1989) in Applied Physics from the University of São Paulo (USP), São Carlos, and his Ph.D. from the University of Illinois at Urbana-Champaign, Illinois in 1996. He was a postdoctoral fellow at the Device Research Laboratory at Unicamp, Brazil, working on III-V devices. Dr. Panepucci joined the Cornell Nanofabrication Facility (CNF) in 1999 as a Senior Researcher. He joined startup Galayor Networks in 2000 and led the MEMS R&D team in developing suspended waveguide silicon photonic devices. In 2002 he joined the Nanophotonics Group at Cornell where he led the nanofabrication of key novel silicon photonic devices in SOI technology. From 2003 to 2008 he was an Assistant Professor at FIU developing photonic devices in silicon and polymers and received tenure with promotion to Associate Professor at FIU in 2009. He took a leave of absence to join CTI, a national research center in Brazil, as a Senior Researcher where he served as General Coordinator and Deputy Director. Dr. Panepucci headed the Hardware Systems Design Division and coordinated projects in the area of photonic integrated circuits in silicon and the fabrication of micro and nano systems. He has been an associated researcher with the Brazilian Neuroscience and Neurotechnology Institute (BRAINN) since 2013, coordinating research in neural probes and micro-electrode arrays. He was vice-coordinator of the CTINano, of the Strategic Laboratories of the Brazilian initiative in Nanotechnology prior to joining CNF as Research Associate.

Dr. Giovanni Sartorello, obtained his BSc and MSc in Physics from the University of Padua in Italy, graduating in 2013. He studied for his PhD at King’s College London in the UK, where he worked on light-controllable plasmonic meta surfaces in Anatoly Zayats’s group. He graduated in 2018 and moved to Cornell in 2019, where he worked in Gennady Shvets’s group on the control of nonlinear generation with dielectric meta surfaces. Part of his work as a CNF user has focused mainly on

meta surface fabrication via Ebeam lithography (EBL), chromium or resist masks, and reactive-ion etching. He's also conducted extensive metrology and microscopy and has hands on photolithography experience.

In November of 2021 we welcomed James Crawford to the CNF family after previously working at Ithaca College. James has already established himself as a key staff member responsible for maintaining CNF mechanical facilities, process gas supplies, and research equipment critical to lab operation.

Outreach and Recognition

2022 marked the return to in-person learning for CNF's short course, "Technology and Characterization at the Nanoscale (TCN)" as well as education and community outreach events. Given the success of the virtual TCN short course, CNF will be offering the course virtually each January and in- person each June. By continuing this important educational initiative, the CNF will be able to reach an even more expansive audience. The course is open to participants from academia, industry and government and will include lectures and key demonstrations of the concepts involved in micro and nanoscale device fabrication. The most recently held TCN course opened with daily guest lectures from CNF investigators that aligned with the day's educational content. The guest presenters were very well received and will be a permanent part of our TCN program.

The education and outreach program also had a very successful year with CNF hosting nearly 400 students for tours and activities at our facility in Duffield Hall. The largest event was the Tompkins County Expanding Your Horizons Conference that welcomed over 200 budding, young scientists to the facility to explore nanoscience and watch a live, virtual tour of the cleanroom. In addition, the CNF continues to maintain a partnership with the 4-H Club, through participation in their multi-day Career Explorations event each June.

In recognition of our 45th anniversary celebration the CNF worked with the ScienCenter to bring the Nano Mini-Exhibition to Ithaca. As part of this collaboration, Tom Pennell worked to expand the exhibit by including content on plasma and biomimetics. Tom was instrumental in planning and building an interactive plasma globe exhibit for visitors to enjoy and installing a Nanooze magazine

rack that provided distribution of several hundred issues to the local community.

The Education and Outreach program is always working to develop new and exciting educational content to spark greater interest in the field of science. To discuss how your research might translate into a fun, educational experience or to schedule an outreach event, please contact Tom Pennell (pennell@cnf.cornell.edu).

NNCI Awards

Congratulations to Melanie-Claire Mallison and Aaron Windsor who were recently honored with national awards from the NNCI. Annually, the NNCI acknowledges the efforts of NNCI staff who provide exceptional service and support to network users in the categories of Technical Staff, Education and Outreach, and User Support. This year Aaron was a recipient of the NNCI Staff Award in the User Support category and Melanie-Claire was granted the NNCI Staff Award for Education and Outreach. Melanie-Claire and Aaron will receive a plaque and acknowledgement at the NNCI Annual Conference. The exceptional staff at the CNF have been consistently recognized with NNCI Outstanding Staff Member Awards. Past award recipients include Chris Alpha – Technical Staff (2018), Tom Pennell – Education and Outreach (2020), Phil infante – Technical staff (2021) and Mike Skvarla – User Support (2021).

Reflecting on the history of the CNF and where it stands today, we are proud of our achievements and look forward future progress. Thank you for being a part of the CNF's success over the past four and a half decades. We greatly appreciate and value everyone who has contributed to the continued growth and success of the Cornell NanoScale Science & Technology Facility. The dedication and commitment you have all demonstrated was integral in making the CNF what it is today, a leader in the national and international nanoscale communities. Happy 45th Anniversary!

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A Selection of 2021 CNF-Research-Related Patents, Presentations, and Publications

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Common Abbreviations & Meanings

μl	microliter	CPD	contact potential difference
μm	micron, micrometer	CpG	cytosine-phosphate-guanine
μN	micro-Newtons	Cr	chromium
μs	microsecond	CRDS	cavity ring-down spectrometer
Ω	Ohm	cryoSAXS	cryogenic small angle x-ray scattering
<	is less than	CTE	coefficients of thermal expansion
>	is greater than	CTL	confinement tuning layer
~	approximately	Cu	copper
1D	one-dimensional	CVD	cardiovascular disease
2D	two-dimensional	CVD	chemical vapor deposition
2DEG	two-dimensional electron gas	CW	continuous wave
3D	three-dimensional	CXRF	confocal x-ray fluorescence microscopy
^3He	helium-3	DARPA	Defense Advanced Research Projects Agency
a- Al_2O_3	sapphire	DC	direct current
a-Si	amorphous silicon	DCB	double cantilever beam
AC	alternating current	DCE	1,2-dichloroethane
AFM	atomic force microscopy/microscope	DCM	dichloromethane
AFOSR	Air Force Office of Scientific Research	DEP	dielectrophoresis
Ag	silver	DFT	density functional theory
Al	aluminum	DFT	discrete Fourier transform
Al_2O_3	aluminum oxide	DI	de-ionized
ALD	atomic layer deposition	DMF	dimethyl formamide
AlGaAs	aluminum gallium arsenide	DNA	deoxyribonucleic acid
AlGaN	aluminum gallium nitride	DNP	dynamic nuclear polarization
Ar	argon	DOE	United States Department of Energy
ARC	anti-reflective coating	DPPC	1,2-dipalmitoyl-sn-glycero-3-phosphocholine
ArF	argon fluoride	DRAM	dynamic random access memory
As	arsenic	DRIE	deep reactive ion etch
atm	standard atmosphere (as a unit of pressure)	DSA	directed self assembly
Au	gold	dsDNA	double-stranded DNA
AuNPs	gold nanoparticles	DUV	deep ultraviolet
B	boron	e-beam	electron beam lithography
<i>B. subtilis</i>	<i>Bacillus subtilis</i>	<i>E. coli</i>	<i>Escherichia coli</i>
Bi	bismuth	EBL	electron-beam lithography
BOE	buffered oxide etch	EDS	energy dispersive spectroscopy
Br	bromine	EELS	electron energy loss spectroscopy
C	carbon	EG	ethylene glycol
C	centigrade	EIS	electrochemical impedance spectroscopy
C-V	capacitance-voltage	ELISA	enzyme-linked immunosorbent assays
C_3N_4	carbon nitride	EO	electro-optic
CaCl_2	calcium chloride	EOT	equivalent oxide thickness
CaCO_3	calcium carbonate	EPICs	electronic photonic integrated circuits
CAD	computer-aided design	Er	erbium
CaF_2	calcium fluoride	ErAs	erbium arsenide
CCMR	Cornell Center for Materials Research	ESM	effective screening medium
Cd	cadmium	EUV	extreme ultraviolet
CdS	cadmium sulfide	<i>ex situ</i>	Latin phrase which translated literally as 'off-site' -- to examine the phenomenon in another setting than where it naturally occurs
CdSe	cadmium selenide	<i>ex vivo</i>	Latin for "out of the living" -- that which takes place outside an organism
CDW	charge-density-wave	F	fluorine
Ce	cerium	FDA	United States Food & Drug Administration
CF_4	carbon tetrafluoride or tetrafluoromethane	FDMA	fluorinated perfluorodecyl methacrylate
CFD	computational fluid dynamics	Fe	iron
CH_4	methane	Fe_2O_3	iron oxide
CHESS	Cornell High Energy Synchrotron Source	FeCl_3	iron(III) chloride, aka ferric chloride
CHF_3	trifluoromethane	FeGe	iron germanium
Cl	chlorine	FEM	finite element method
Cl_2	chlorine gas	FET	field-effect transistor
Cl_2/SF_6	chlorine sulfur hexafluoride	FFTs	fast Fourier transforms
cm	centimeter	fg	femto gram
CMOS	complementary metal oxide semiconductor	FIB	focused ion beam
CMP	chemical mechanical polishing	FIR	far infrared
CNF	Cornell NanoScale Science & Technology Facility	fj	femto Joules
Co	cobalt	FM	frequency modulation
CO_2	carbon dioxide	FMR	ferromagnetic resonance
Co_3O_4	cobalt oxide	FOTS	fluorosilane, tridecafluoro- 1,1,2,2-tetrahydrooctyltrichlorosilane
CoFeAl	cobalt iron aluminum		
CoFeB	cobalt iron boron		
CoP	cobalt porphyrin		
CPC	colloidal photonic crystal		

FTIR	Fourier transform infrared spectroscopy	k.....	dielectric constant
Ga	gallium	K.....	Kelvin (a unit of measurement for temperature)
Ga ₂ O ₃	gallium(III) trioxide	K.....	potassium
GaAs	gallium arsenide	KFM.....	Kelvin force microscopy
GaAsN	gallium arsenide nitride	kg	kilogram
GaInNAs.....	gallium indium nitride arsenide	kHz	kilohertz
GaN.....	gallium nitride	KOH.....	potassium hydroxide
GaP	gallium phosphide	La	lanthanum
GaSb	gallium antimonide	LED.....	light-emitting diode
Gd.....	gadolinium	LER.....	line edge roughness
Ge.....	germanium	Li.....	lithium
GFET.....	graphene field effect transistor	low-k.....	low dielectric constant
GHz.....	gigahertz	LPCVD	low pressure chemical vapor deposition
G1	gastrointestinal	lpm	liter per minute
GMR.....	giant magnetoresistance	LRS	low resistance state
GPa	gigapascal	Lu.....	lutetium
GPS	global positioning system	LWR.....	line width roughness
h.....	hours	MBE.....	molecular beam epitaxy
H.....	hydrogen	MEMs.....	microelectromechanical systems
H ₂ O ₂	hydrogen peroxide	MFMR	microfabricated micro-reactors
HBAR.....	high-overtone bulk acoustic resonator	MgO.....	magnesium oxide
hBN.....	hexagonal boron nitride	MGs.....	molecular glasses
HBr	hydrogen bromide	MHz.....	megahertz
hcp	hexagonal close packing	micron.....	micrometer, aka μm
He.....	helium	min	minutes
HEMTs.....	high electron mobility transistors	ml.....	milliliter
Hf	hafnium	mm	millimeter
HF.....	hydrofluoric acid	mM	millimolar
HfB ₂	hafnium diboride	Mo	molybdenum
HFEs	hydrofluoroethers	MOCVD.....	metal oxide chemical vapor deposition
HfO ₂	hafnium dioxide	MOS.....	metal oxide semiconductor
Hg.....	mercury	MoS ₂	molybdenum disulfide
high-k.....	high dielectric constant	MoSe ₂	molybdenum diselenide
HMDS.....	hexamethyldisilazane	MOSFET.....	metal oxide semiconductor field effect transistor
HRS.....	high resistance state	MRAM	magnetic random access memory
HSQ.....	hydrogen silsesquioxane	MRFM	magnetic resonance force microscopy
HSQ/FOX.....	negative electron beam resist hydrogen silsesquioxane	MRI.....	magnetic resonance imaging
Hz.....	Hertz	ms.....	millisecond
I-V.....	current-voltage	MSM	metal-semiconductor-metal
I/O.....	input/output	mTorr.....	millitorr
IARPA.....	Intelligence Advanced Research Projects Activity	mV.....	millivolt
IC	integrated circuit	MVD.....	molecular vapor deposition
ICP.....	inductively coupled plasma	MΩ	megaohms
ICP-MS.....	inductively coupled plasma mass spectroscopy	N.....	nitrogen
ICP-RIE.....	inductively coupled plasma reactive ion etcher	N ₂	nitrous oxide
IFVD	impurity free vacancy diffusion	nA.....	nanoAmperes
IID.....	impurity induced disordering	NaCl.....	sodium chloride
IIEI	ion implant enhanced interdiffusion	NASA.....	National Aeronautics & Space Administration
In	indium	Nb.....	niobium
<i>in situ</i>	Latin phrase which translated literally as ‘in position’ -- to examine the phenomenon exactly in place where it occurs	Nb ₃ Sn.....	triniobium-tin
<i>in vitro</i>	Latin for “within glass” -- refers to studies in experimental biology that are conducted using components of an organism that have been isolated from their usual biological context in order to permit a more detailed or more convenient analysis than can be done with whole organisms	NCs	nanocrystals
<i>in vivo</i>	Latin for “within the living” -- experimentation using a whole, living organism	Nd.....	neodymium
InAlN.....	indium aluminum nitride	NEMs.....	nanoelectromechanical systems
InAs.....	indium arsenide	NH ₄ F.....	ammonium fluoride
InAs NWs	indium arsenide nanowires	Ni	nickel
INDEX	Institute for Nanoelectronics Discovery and Exploration	NIH.....	National Institutes of Health
InGaAsN.....	indium gallium arsenide nitride	NIR	near-infrared
InGaZnO ₄	indium gallium zinc oxide	nL.....	nanoliter
InP.....	indium phosphide	nm.....	nanometer
IPA.....	isopropyl alcohol	NMP.....	n-methyl-2-pyrrolidone
IR	infrared	NNCI	National Nanotechnology Coordinated Infrastructure
IrO ₂ or IrO _x	iridium oxide	NPs	nanoparticles
ITO	indium tin oxide	NPs	nanopores
JP-8	Jet Propellant 8	ns	nanosecond
		NSF.....	National Science Foundation
		NV.....	nitrogen-vacancy
		NVM.....	non-volatile memory
		NW FETs.....	nanowire field-effect transistors
		O.....	oxygen
		O ₃	trioxygen
		OFET.....	organic field effect transistor
		OLED.....	organic light-emitting diode

ONO	oxide/nitride/oxide	scCO ₂	supercritical carbon dioxide
ONR-MURI	Office of Naval Research Multidisciplinary University Research Initiative	SDS	sodium dodecyl sulfate
OPV	organic photovoltaic cells	Se	selenium
OTFT	organic thin-film transistor	sec.	seconds
Pa	Pascals	SEM	scanning electron microscopy/microscope
PAB	post-apply bake	SERS	surface enhanced Raman spectroscopy
PaC	Parylene-C	SF ₆	sulfur hexafluoride
PAG	photoacid generator	Si	silicon
Pb	lead	Si ₃ N ₄	silicon nitride
PBG	photonic bandgap	SiC	silicon carbide
PbS	lead sulfide	SiH ₄	silane
PBS	phosphate-buffered saline	SiN	silicon nitride
PbSe	lead selenide	SiO ₂	silicon dioxide, silica
PC	persistent current	Sn	tin
PC	photocurrent	SnO ₂	tin oxide
PCN	photonic crystal nanocavity	SnSe ₂	tin selenide or stannous selenide
Pd	palladium	SOI	silicon-on-insulator
PD	photodetector	SPR	surface plasmon resonance
PDMS	polydimethylsiloxane	SQUID	superconducting quantum interference device
PEB	post-exposure bake	Sr ₂ RuO ₄	strontium ruthenate
PEC	photoelectrochemical	SRC	Semiconductor Research Corporation
PECVD	plasma enhanced chemical vapor deposition	SrTiO ₃	strontium titanate
PEDOT:PSS	poly(3,4-ethylenedioxythiophene): poly(styrenesulfonate)	STEM	scanning transmission electron microscopy/microscope
PEG	polyethylene glycol	<i>t</i> -BOC	<i>tert</i> -butoxycarbonyl
PEI	polyethylenimine	Ta	tantalum
pFET	p-channel field-effect transistor	Ta ₂ O ₅	tantalum pentoxide
PFM	piezo-response force microscopy	TaN	tantalum nitride
PGMA	poly(glycidyl methacrylate)	TAO _x	tantalum oxide
pH	a measure of the activity of hydrogen ions (H ⁺) in a solution and, therefore, its acidity	Te	tellurium
Ph.D.	doctorate of philosophy	TEM	transmission electron microscopy/microscope
PhC	photonic crystal	TFET	tunnel field effect transistor
PL	photoluminescence	TFT	thin-film transistor
pL	picoliter	Tg	glass transition temperature
PLD	pulsed laser deposition	THz	terahertz
PMMA	poly(methyl methacrylate)	Ti	titanium
poly-Si	polycrystalline silicon	TiN	titanium nitride
PS	polystyrene	TiO ₂	titanium dioxide
PS- <i>b</i> -PMMA	polystyrene- <i>block</i> -poly(methyl methacrylate)	TM	transverse magnetic
Pt	platinum	TXM	transmission x-ray microscopy
Pt/Ir	platinum/iridium	UHV	ultra-high vacuum
PtSe ₂	platinum diselenide	USDA	United States Department of Agriculture
PV	photovoltaic	UV	ultraviolet
PVD	physical vapor deposition	UV-Vis	ultraviolet-visible
Py	permalloy, Ni ₈₁ Fe ₁₉	V	vanadium
<i>Q</i>	quality factor	V	voltage
QD	quantum dots	vdW	van der Waals
QW	quantum well	VLS	vapor-liquid-solid
RA	resistance-area	VRMs	voltage regulator modules
REU	Research Experiences for Undergraduates Program	VSM	vibrating sample magnetometry
RF	radio frequency	W	tungsten
RF MEMS	radio frequency microelectromechanical systems	WDM	wavelength-division multiplexing
RIE	reactive ion etch	WSe ₂	tungsten diselenide
RMS or rms	root mean square	XeF ₂	xenon difluoride
RNA	ribonucleic acid	XPM	cross-phase modulation
RTA	rapid thermal anneal	XPS	x-ray photoelectron spectroscopy
RTD	resistance temperature device	XRD	x-ray diffraction
RTD	resonant tunneling diodes	XRR	x-ray reflectivity
Ru	ruthenium	ZMW	zero-mode waveguide
s	seconds	Zn	zinc
S	sulfur	ZnCl ₂	zinc chloride
SAMs	self-assembled monolayers	ZnO	zinc oxide
SAXS	small angle x-ray scattering	ZnO:Al	zinc aluminum oxide
Sb	antimony	ZnS	zinc sulfide or zinc-blende
Sc	scandium	Zr	zirconium
scm	standard cubic centimeters per minute	ZrO ₂	zirconium dioxide
		ZTO	zinc tin oxide